

Packaging & Shipping of Human Cell and Tissue Products

Diane Kadidlo MT(ASCP) SBB
Technical Supervisor
Cell Therapy Laboratory
University of Minnesota Medical Center



Production Assistance for Cellular Therapies

Transporting HCT/Ps

- Vendor qualification/selection
- Containers
- Validation of the shipping container
- Shipping Regulations
- Personnel training



Shipping

- An extension of storage conditions
- Consider:
 - Temperature
 - Duration
 - Monitoring
 - Periodically review to ensure compliance
 - Corrective action plan for failures



Vendor Qualification

- Specifications: selecting the right equipment
 - Appropriate for use
 - Hazardous Materials
 - Shipping Regulations
 - Control (security of vessel)
 - Monitoring
 - Review of previous shipping issues (complaint file)
- Select the best courier



Containers

- Validated or verified as appropriate
- Follow equipment regs 21 CFR 1271.200
 - Prevent cross contamination
 - Sanitization and cleaning on established schedule
 - Inspection
 - Records
 - Product Log



cGTPs 1271 CFR 265(d) Packaging and Shipping

- Package and container designed to protect product from contamination
- For each product type must establish appropriate shipping conditions to be maintained during transit



Some options....

- Dry “vapor” shippers
- Styrofoam boxes – specially designed
- Coolers (hand carried)
- Other options (different material, shape, etc)
 - Aluminum conducts heat better than steel; lighter



Dry shippers for liquid nitrogen

- Absorbent material – measure by “weight”
- Validate: curve to predict amt of time remaining before warming (10-14 days)
- Lose vacuum if damaged
- Inspect before use
- Temperature monitoring device (FACT requirement)
- Measure (QC) and compare to initial performance periodically
- Similar model for dry ice (evaporation rate)



Validation of Shipping Containers

- Would apply for all conditions, not just liquid nitrogen
- Test extremes
- Maintain data to perform risk evaluation in an “event”
- Clean (cross contamination) between products



GTPs Transport Documentation

- Prior to transport:
 - “Predistribution availability” based upon record review and release criteria 1271.265 (b) and (c)
 - Summary of records and donor eligibility (if applicable) 1271.55
- Document traceability from donor to final product disposition 1271.290 (e)
 - Transport logs
 - Labels
- Labeling – comply w/ GTPs, FACT, AABB



Regulations for Shipping Biological Material

- U.S Department of Transportation (DOT)
 - 49 CFR Part 171-180 Hazardous Material Regulations
- International Air Transport Association (IATA)
 - Dangerous Goods Regulations
- Others
 - World Health Organization
 - Postal Service
 - Hazardous Materials Domestic Mail Regulations



US DOT Shipping Regulations

- Apply to biological material being transported in commerce by railcar, aircraft, vessel and motor vehicle
- Steps to properly ship biologic material include
 - Classification
 - Packaging
 - Labeling
 - Documentation



US DOT

Classifying Biological Material

- Packaging & labeling requirements dependent upon whether biological material is considered Division 6.2 Infectious Substance
- Division 6.2 Infectious Substance Classification
 - Category A
 - Category B
 - Materials exempt from Division 6.2

49 CFR 171-180



Division 6.2 Infectious Substance Classification

■ Category A

- Materials which are known or reasonably expected to contain pathogens (bacteria, viruses, parasites, fungi, prions).
- Refer to 49 CFR 171 for complete list

■ Category B

- Do not meet criteria for inclusion in Category A.
- Pathogens are expected to be present
- Ship as Diagnostic Specimens, Clinical Specimens or Biological Substances



Division 6.2 Infectious Substances Exemptions

- Determination of exemption is based upon professional judgment
- Judgment based upon
 - Known Medical History
 - Symptoms
 - Individual circumstances of the source, human or animal
 - Endemic local conditions
- If there is reason to suspect the material contains a pathogen, it can not be shipped as exempt from class 6.2



Packaging Known Infectious Substances Category A

- Inner Packaging Requirements
 - Primary & secondary receptacles must be watertight.
 - Absorbent material must be placed between receptacle(s) be of sufficient quantity to absorb the entire contents
- Outer Packaging Requirements
 - Must be rigid
 - Package must be at least four inches in the smallest overall external dimension.
- Accompanying Documentation
 - Shipper's Declaration for Dangerous Goods
- Labeling
 - “Infectious Substance” label UN2814



Packaging Known Infectious Substances Category B

- Packaging
 - Durable – withstand handling, vibration, temp change, humidity
 - Leak-proof primary receptacle not containing more than 1 liter or 4 kg
 - Leak-proof secondary package
 - Rigid outer package not containing more than 4 liters or 4 kg
- Pass a drop test of at least 1.2 meters.
- Documentation
 - No Shipper's Declaration for Dangerous Goods Required
- Outer Package Labeling
 - “Clinical Specimen” or “Biological Substance, Category B”
 - One surface having dimensions of 100mm x 100mm



Packaging Non-Infectious Biological Material

■ Packaging

- Leak-proof primary and secondary receptacle
- Absorbent material between receptacles
- Outer package of adequate strength, capacity, mass for intended use
- One surface having dimensions of 100mm x 100mm

■ Documentation

- No Shipper's Declaration for Dangerous Goods Required

■ Labeling

- Outer package “Exempt Human Specimen” (FedEx)



US DOT Training

- If you ship Category A or B Infectious Substances you must participate in training (initial and ongoing) to fulfill US DOT shipping requirements
- More than one-third of the DOT's enforcement actions pertaining to violations of the hazardous materials transportation regulations involve the failure of hazmat employers to provide training or maintain test records.
- No training required for non-infectious biological material



US DOT Training Requirements....

- Anyone involved in transport process
- Every 3 yrs 49 CFR (172.700, 173.1, 175.200, 177.800)
- Every 2 yrs under ICAO/IATA
- As often as regulations change
- Trainer can be employer or outsourced
- Training modules available at:
 - <http://hazmat.dot.gov/training/training.htm>



Final Note... LN₂ Dry Shippers

- Properly filled dry shippers are not subject to US DOT Hazardous Material regulations
however...
- Improperly filled dry shippers present a risk of LN₂ leaking and are subject to regulations should a spill occur
 - Violation of US DOT shipping regulation may result in civil/criminal penalties

Be sure to remove all free liquid nitrogen!



References

- Hazmat List: <http://www.myregs.com/dotrspa/>
- Hazmat Training: <http://hazmat.dot.gov/training/rmgmt/InfectSubstances.pdf>
- Training Requirements/ Q&A/Class info: <http://hazmat.dot.gov/training/trainreq.htm>
www.fda.gov
- **University of Minnesota Biosafety**
<http://www.ibt.umn.edu/Shipping.html>

